

POLIFOR® C1 TR/30 NERO Y2 - PP**Description**

Polypropylene, copolymer, 30% mineral filled, low flow

Physical properties	Value	Unit	Test Standard
Density	1140	kg/m ³	ISO 1183
Melt flow rate, MFR	1.8	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile stress at yield, 50mm/min	27	MPa	ISO 527-2/1A
Tensile strain at yield, 50mm/min	4.5	%	ISO 527-2/1A
Tensile strain at break, 50mm/min	>50	%	ISO 527-2/1A
Flexural modulus, 23°C	2900	MPa	ISO 178
Charpy impact strength, 23°C	>80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	8.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
DTUL at 1.8 MPa	72	°C	ISO 75-1, -2
Vicat softening temperature, 50°C/h 50N	83	°C	ISO 306
Flammability @ 1.6mm nom. thickn.	HB	class	UL 94

Typical injection moulding processing conditions

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 3	h	-
Drying temperature	80 - 100	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	190 - 210	°C	-
Zone2 temperature	210 - 230	°C	-
Zone3 temperature	220 - 240	°C	-
Nozzle temperature	230 - 250	°C	-
Mold temperature	30 - 60	°C	-

Other text information**Longer pre-drying times/storage**

This product should be stored in a covered facility and kept away from moisture and heat.

Characteristics

Special Characteristics	Product Categories
Auto spec approved	Mineral reinforced